

Rotary

- Model R22
- Model R24

ROLL CHART — SPECIFICATIONS

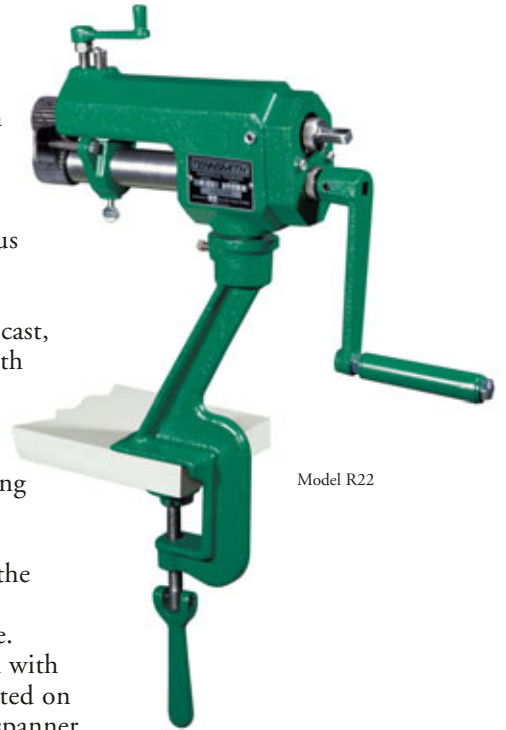
Rotary Machines	Model R22
Maximum capacity, mild steel	22 gauge 0.75 mm
Throat	7 in. 177 mm
Distance, shaft center to center	2 in. 50 mm
Shipping weight	67 lbs. 30 kg
Export crate	2.14 cu. ft. 0.06 cu. m

Name	Part Number	Roll Diagram	
"A" 1/8"	22100 22101		Turning
"C"	22106 22107		Burring
"D"	22108 22109		Wiring
"E"	22110 22111		Crimping
"F" 3/4"	22113 22114		Ogee Beading
"G"	22115 22116		Single Beading

Tennsmith's rotary machine, Model R22, with interchangeable rolls, is a versatile forming tool for the manual performance of numerous sheet metal operations.

This tool features a solid cast, enclosed frame and smooth meshing machine gears. Material can be fed through the rolls in either direction by selecting the proper arbor.

The forming pressure of the rolls is controlled by the crank on top of the frame. This unit comes standard with rolls A, C, D, E and F listed on the chart, a hand crank, spanner and bench stand.



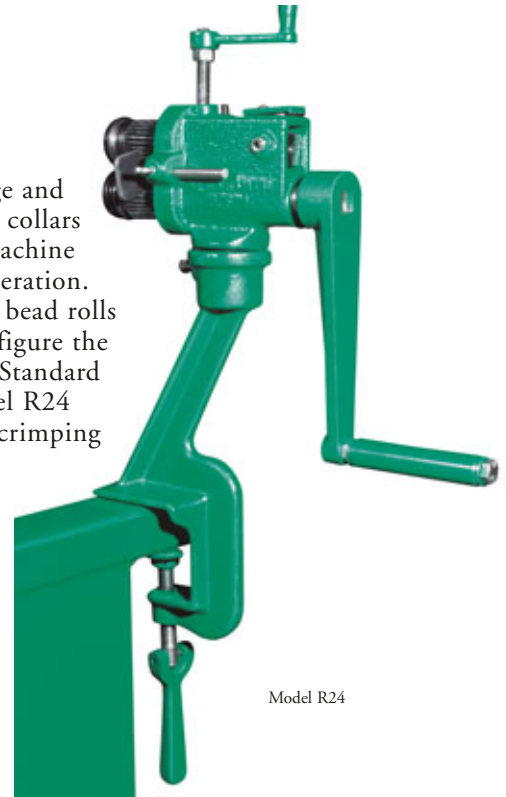
Model R22

ROLL CHART — SPECIFICATIONS

Rotary Machines	Model R24
Maximum capacity, mild steel	24 gauge 0.61 mm
Throat	n/a
Distance, shaft center to center	1-3/4 in. 44.5 mm
Shipping weight	35 lbs. 15.7 kg
Export crate	2.14 cu. ft. 0.06 cu. m

	Roll Diagram
Crimping	
Ogee Beading	

Model R24 provides simultaneous crimping and beading on 24-gauge and lighter materials. Spacer collars are provided with the machine to enable crimp-only operation. Optional extended ogee bead rolls are also available to configure the unit solely for beading. Standard equipment for the Model R24 includes ogee bead and crimping rolls, spacers, a hand crank, spanner and bench stand.



Model R24